

START
SHAPHON

Name	Port	Level	State	Name	Port	Level	State
Gas/PreOxy M10	01	H	No	Spare	05	H	No
CutOxy/Arc M12	14	H	No	Plam THC M38	18	H	No
Torch Up M14	02	H	No	Spare	06	H	No
Torch Down M16	15	H	No	Spare	19	H	No
Ignition M20	03	H	No	PlasmeposoutM46	07	H	No
ARC M32	16	H	No	Flame AHC M38	20	H	No
Water M22	04	H	No	Spare	08	H	No
HeightPre M24	17	H	No	Spare	21	H	No
Port Tip Gas/PreOxy M10							
Input	Output	Advance		Reverse		State	Save