



```

Code editor
G71
G91
G40
G92X0Y0
M07
G1X26.1Y36.1F3000
G1Y-9.999F1500
G1X10.0
G1X27.799F3000
G1X10.0F1500
G1Y9.999
G1Y27.799F3000
G1Y10.001F1500
G1X-9.999
G1X-27.8F3000
G1X-10.0F1500
G1Y-9.999
G1Y-13.9F3000
M08
G0X-27.199Y-50.001
M07
G1Y90.0
G1Y10.0F1500
G02X1.099Y1.111.1
G1X10.0
G1X90.0F3000
G1X10.0F1500
G02X1.099Y-1.099Z-1.1
G1Y-10.0
G1Y-90.0F3000
G1Y-10.0F1500
G02X-1.099Y-1.11-1.1
G1X-10.0
G1X-90.0F3000
G02X-1.1Y1.099Z1.1
M08
M08
G0X1.1
M30
  
```

```

G71
G91
G40
G92X0Y0
M07
G1X26.1Y36.1F3000
G1Y-9.999F1500
G1X10.0
G1X27.799F3000
G1X10.0F1500
G1Y9.999
G1Y27.799F3000
G1Y10.001F1500
G1X-9.999
G1X-27.8F3000
G1X-10.0F1500
G1Y-9.999
G1Y-13.9F3000
M08
G0X-27.199Y-50.001
M07
G1Y90.0
G1Y10.0F1500
G02X1.099Y1.111.1
  
```

Total Duration:
19s

Bounds (@tool center):

	min	max
X	-1.1	101.1
Y	-1.099	101.1
Z	0	0

